



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4434-043

Job Sheet 176415



Part No: D4434-043

Job Qty: 6 ea

Part Name: Fwd Inboard Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/23/18

Job Tracking No:

Due Date: 5/11/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C SHEETS 2,3 IPP revA 11.10.06 new issue EC verified by:DD IPP RevB 11.12.22 per PA5 EC verified by:JLM IPP RevC 12.01.24 per REV.A DD verified by:EC IPP RevD 12.03.05 per REV.B DD verified by:EC IPP REV:E 13.04.01 AS PER D4434 REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	5/11/18	5/11/18	0.00	0.00	Start Up Stores/Pkg-1		JUN 20 2018
110	Packaging	6 pcs	5/11/18	5/11/18	0.00	0.00	Packaging1-5		JUN 20 2018
120	Small Fab	6 pcs	5/11/18	5/11/18	0.00	5.00	Small Fab-6		SmP DAS
130	QC	6 pcs	5/11/18	5/11/18	0.00	0.00	QC5		38
140	Powdercoat	6 pcs	5/11/18	5/11/18	0.00	0.39	Powdercoat4		BRB 6-8-18
150	QC	6 pcs	5/11/18	5/11/18	0.00	0.00	QC3		SmP
160	Small Fab	6 pcs	5/11/18	5/11/18	0.00	5.00	Small Fab-6		SmP
170	QC	6 pcs	5/11/18	5/11/18	0.00	0.00	QC5		38
180	Packaging	6 pcs	5/11/18	5/11/18	0.00	0.00	Packaging3-2		JUL 16 2018
190	QC21-SA	6 Ea	5/11/18	5/11/18	0.00	0.00	QC21		53

M 138700

START: 4:25

OUT: 3:00 FINISH: 9:00

Job BOM

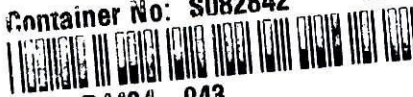
Part / Item	Component Name	Quantity	Operation	Container
AN525-832R6	Screw	18 Ea (3 ea)	90-Start up Operation	SU67845
D4434-1	Bracket	6 Ea (1 ea)	90-Start up Operation	SU70832
D4434-9	Bracket	6 Ea (1 ea)	90-Start up Operation	SU7853
D4435-041	Bracket Assembly	6 Ea (1 ea)	90-Start up Operation	SU70935
MS20426AD3-3	Rivet	72 Ea (12 ea)	90-Start up Operation	
MS20426AD3-3	Rivet	12 Ea (2 ea)	90-Start up Operation	SU 1835-1
MS20470AD4-3	Rivet, Universal Head	30 Ea (5 ea)	90-Start up Operation	PM135536-1
MS21075L08	Anchor Nut	42 Ea (7 ea)	90-Start up Operation	PM135774-1/12 SU244 76x3
D4440-1	Grommet	6 Ea (1 ea)	160-Small Fab	SU79128
D4441-1	Rubber Seal	.8520 ft (.142 ea)	160-Small Fab	F151347

3984



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Container No: S082842



Part: D4434-043

Job No: 176415

Serial No/Batch: S082842

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/20/18

780
10
DYE

(m)
23

18
25
25

12
16
17

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN525-832R6	18	96	0
	D4434-1	6	0	0
	D4434-9	6	3	0
	D4435-041	6	1	0
	MS20426AD3-2	72	384	0
	MS20426AD3-3	12	5,030	0
	MS20470AD4-3	30	302	0
	MS21075L08	42	166	0
160-Small Fab	D4440-1	6	19	0
	D4441-1	1	134	0
Part Specifications				
Specifications could not be found.				

Plex 4/23/18 1:55 PM Dart.Gagnon.Michelle